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We are submitting a manuscript titled "Ca₈MgLu(PO₄)₇:Tm³⁺, Dy³⁺: A Singlecomponent White-light Emitting Phosphor with Highly Thermal Stability" to *JMCC*.

In this manuscript, a white-light emitting phosphor, $Ca_8MgLu(PO_4)_7$:Tm³⁺, Dy³⁺, with near ultraviolet excitation band and excellent thermal stability, is synthesized for the first time to the best of our knowledge. The energy transfer process of Tm³⁺ \rightarrow Dy³⁺ has been investigated by the photoluminescence emission and excitation spectra, the decay curves. It is demonstrated that Tm³⁺ can efficiently sensitize the luminescence of Dy³⁺ under NUV excitation due to effective energy transfer from Tm³⁺ to Dy³⁺, and the energy transfer efficiency can reach as much as 55%. The CIE coordinates of Ca₈MgLu_{0.76}(PO₄)₇:0.12Tm³⁺,0.12Dy³⁺ phosphor are close to the standard values of National Television Standard Committee (NTSC) for white phosphor, which makes it be applicable to near ultraviolet based white light-emitting diodes. This work has not been submitted elsewhere for publication. All the authors have seen the manuscript and approved to submit to your journal.

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Ca₈MgLu(PO₄)₇:Tm³⁺, Dy³⁺: A Single-component White-light Emitting Phosphor with Highly Thermal Stability

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Abstract

The design of single-component white-light emitting phosphors with stable chromaticity still remains a challenge. In this work, a series of color-tunable and white light-emitting phosphors $Ca_8MgLu_{1-x-y}(PO_4)_7:xTm^{3+},yDy^{3+}$ are synthesized by a high temperature solid-state reaction, and their phase structure, photoluminescence properties and energy transfer processes between rareearth ions are investigated. White light emission can be achieved by integrating the emission of Tm^{3+} at 451 nm and the emissions at 488, 571 and 660 nm of Dy^{3+} . Further investigations reveal that there is energy transfer from Tm^{3+} to Dy^{3+} and the efficiency of energy transfer between the two dopants reaches as much as 55%. Temperature-dependent luminescent analysis suggests highly stable emission of $Ca_8MgLu_{0.76}(PO_4)_7:0.12Tm^{3+}, 0.12Dy^{3+}$ as the integrated emission intensity of the phosphor at 475 K reduces only 13% of that at room temperature, which is due to the back-energy-transfer from Dy^{3+} to Tm^{3+} that compensates the luminescence energy. This single-phase white-light emitting phosphor exhibits superior color and luminescence stability and thus may find potential application in WLEDs.

Keywords: Single-phase white-light emitting phosphor; Ca₈MgLu_{1-x-y}(PO₄)₇:xTm³⁺,yDy ³⁺; Energy transfer; WLEDs

1. Introduction

In the past decades, white light-emitting diodes (WLEDs) have been extensively studied owing to their superior advantages including energy-saving, high electric-to-optical power efficiency, long lifetime and environmental friendliness, which are considered to be the next generation of solid-state lighting technology for replacing the conventional incandescent and fluorescent lamps. Nowadays, the commercial WLEDs are usually fabricated through a combination of the yellow-emitting Ce³⁺-doped YAG phosphors and blue-emitting GaN LED chips.^[1] However, this combination suffers low color rendering index and high correlated color temperature due to the lack of red-emitting component in the emission spectrum. To overcome such disadvantages, many researchers are now working on the new combination method, which includes the tri-color-based red-green-blue (RGB) or double-dopants-based phosphors under ultraviolet (UV) or near ultraviolet (NUV) excitation.^[2-5] The single-component host matrix can serve as host frameworks for the new combination strategy due to their stable color output and reducibility,^[6,7] as well as their improvement for the luminescence reproducibility and efficiency.^[8,9] However, the selection of the single-component host matrix can effectively change the energy transfer, crystal field intensity and the valence bond of activator sites and hence influence the luminescent efficiency, color and intensity stability of phosphors. Therefore, it is urgent to seek suitable

single-phase white-emitting phosphors that efficiently prevent the reabsorption of blue light by red and green phosphors.

Among many phosphors, the rare earth-doped inorganic luminescent materials have attracted extensive attention due to their various potential applications in lighting, display, and imaging fields, such as WLEDs, field emission displays, plasma display panels, and X-ray imaging detectors.^[10-14] Phosphates are excellent luminescent hosts for rare-earth dopants due to their stable chemical-physical properties, high thermal stability, low costs and strong absorption in the near ultraviolet region. The whitlockite-type β -Ca₃(PO₄)₂ compounds possess six metal ion sites, in which rare earth ions occupy two eightcoordinated sites and a nine-coordinated site, respectively.^[15,16] This particular structure can accommodate those ions with similar ionic radii and chemical valence without obviously affecting the structure framework, and hence it is viewed as excellent host material for single-component white-light-emitting devices. So far, many whitlockite-type compounds, such as rare earth doped Ca₈MgLa(PO₄)₇,^[17] Ca₈MgGd(PO₄)₇, ^[18] Ca₈MgY(PO₄)₇,^[19] Ba₂CaLa(PO₄)₃ ^[20] and Ca₈MgLu(PO₄)₇ ^[21] phosphors have been investigated for their synthetic and luminescent properties. We have also prepared Eu³⁺ singly-doped ^[22] and Tb³⁺/Eu³⁺ co-doped^[23] Ca₈MgLu(PO₄)₇ (CMLP) phosphors and studied their pure red and tunable emission properties, respectively. The results show that the CMLP host can accommodate highly doping level of rare earth ions (as much as 100% replacement) and hence exhibit excellent luminescent performance and good thermal stability.

To realize white light for warm WLED devices, the selection of activators is also very

important. Dy³⁺ ion is known to be an excellent white light activator due to two dominant emission bands attributed to ${}^{4}F_{9/2} \rightarrow {}^{6}H_{15/2}$ transition (cyan) and ${}^{4}F_{9/2} \rightarrow {}^{6}H_{13/2}$ (yellow). Generally, this ion is able to generate white light in single-phase host. However, since the yellow emission band is sensitive to the host lattice and always becomes dominant in the emission spectrum,^[24] the compensation of blue emission for Dy³⁺ is essential. Tm³⁺ is one of the blue emitting activators ^[25] and is found to be an excellent sensitizer for Dy³⁺ ions.^[26] The co-doping method has been found in many hosts, such as NaGd(WO₄)₂,^[27] $K_2Y(WO_4)(PO_4)$, ^[28] LaF₃,^[29] LiNbO₃ single crystals,^[30] Ba_{0.05}Sr_{0.95}WO₄ ^[31] and so on. And the above reports present the white light can be generated by adjusting the doping concentrations of Tm³⁺ and Dy³⁺ ions. In the present work, we choose Ca₈MgLu(PO₄)₇ as host material for its capacity for doping rare earth ions at a high level and study the condition for white light generation by co-doping Tm³⁺ and Dy³⁺. We evaluate the thermal stability and preliminarily explore the device luminescence properties for WLED of the asprepared phosphors.

2. Experimental

Two series of phosphors with the compositions of $Ca_8MgLu_{1-x}(PO_4)_7:xTm^{3+}$ (abbreviated as CMLP:Tm³⁺) and $Ca_8MgLu_{1-x-y}(PO_4)_7:xTm^{3+},yDy^{3+}$ (abbreviated as CMLP:Tm³⁺,Dy³⁺) were synthesized by a high temperature solid-state reaction method. The raw materials are CaCO₃ (A.R.), NH₄H₂PO₄ (A.R.), (MgCO₃)₄·Mg(OH)₂·5H₂O (A. R.), Lu₂O₃ (99.99%), Tm₂O₃ (99.99%) and Dy₂O₃ (99.99%). The raw materials with a stoichiometric ratio were mixed by grinding in an agate mortar. After mixing and grinding, the mixtures were put into crucibles and subsequently heated at 1473 K in a chamber furnace for 3.0 h in air. Finally, the as-synthesized samples were cooled down slowly to room temperature and then ground into powder for measuring.

The structure of the samples was examined on Rigaku D-max 2200 X-ray diffraction (XRD) system with a Cu $K\alpha$ radiation at 30 kV and 30 mA. The photoluminescence (PL), PL excitation spectra and the decay curves at room temperature were measured by FLS 920-Combined Time Resolved and Steady State Fluorescence Spectrometer (Edinburgh Instruments) equipped with a 450 W Xe lamp and a 60 W μ F flash lamp, respectively. The temperature-dependent PL spectra were performed on the same instrument with a temperature-controller.

3. Results and discussion

3.1. XRD analysis.

The phase purities of the as-prepared powder samples were examined by XRD. Powder XRD patterns for CMLP, CMLP: $0.12Tm^{3+}$, CMLP: $0.12Dy^{3+}$, CMLP: $0.12Tm^{3+}$, $0.12Dy^{3+}$, and the reference diffraction lines based on the JCPDS card of No. 46-0803 are shown in Fig. S1(ESI†). The results of XRD analysis confirm that the compounds are of single phase with rhombohedral structure (*R*3*c* space group). No extra diffraction peaks related to the starting materials are observed. All the diffraction peaks of the samples can be well indexed to the standard data of CMLP. The XRD results are similar to our previous work,^[22,23] confirming the successful preparation and good replicability of the adopted high temperature solid state method. From Fig. S1, it is easily found that the phases are similar, but only with peaks shifting to smaller angles, which is caused by the doping lanthanide ions with larger ionic radii. It also confirms the fact that Tm³⁺ and Dy³⁺ ions are successfully doped into the host lattice.

To explore the structure of CMLP, the refinement process at room temperature was performed (as shown in Fig. 1(a)). It is found that almost all peaks are well indexed by monoclinic *R3c* with parameters close to Ca₉Eu(PO₄)₇. Therefore, this structure is taken as starting model for Rietveld refinement. The refined parameters are listed in Table S1 and S2 (ESI[†]). The results reveal that three independent Ca sites (Ca1, Ca2, Ca3) are occupied by Ca²⁺, Lu³⁺, Tm³⁺ and Dy³⁺ ions according to suggested chemical formula. Mg²⁺ ion is placed in small octahedral site because it is a preferable site. It is also found that Lu³⁺/Tm³⁺/Dy³⁺ ions. The crystal structure of CMLP:Tm³⁺,Dy³⁺ is shown in Fig. 1(b). It consists of three Ca sites, PO₄ tetrahedrons and MgO₆ octahedrons. The

temperature-dependent XRD patterns (Fig. 1(c)) confirm the fact that the phase structure of the host does not change even in the increasing ambient temperature up to 575 K, only with slight peak shifts towards smaller angles (Fig. 1(d)). The dependence of cell parameters a, c and V on the increasing temperature in Fig. 1(e) suggests the slight crystal lattice expansion of the host. The above results support the fact that CMLP host is thermally stable structure, which suffers no phase transformation under high ambient temperature.

3.2. Photoluminescence excitation spectra of CMLP:0.12Tm³⁺ and CMLP:0.12Dy³⁺.

PL spectra of CMLP:Tm³⁺ phosphors are shown in Fig. 2(a) and (b). The excitation spectra monitored at 451 nm corresponding to ${}^{1}D_{2} \rightarrow {}^{3}F_{4}$ transition of Tm³⁺ are shown in Fig. 2(a). It can only be observed that one excitation band centered at 357 nm in the range of 300 ~ 400 nm, which is due to intra-configurational ${}^{3}H_{6} \rightarrow {}^{1}D_{2}$ transition of Tm³⁺. Under 357 nm excitation, only one emission band attributed to ${}^{1}D_{2} \rightarrow {}^{3}F_{4}$ transition occurs in the blue region. The concentration-dependent luminescent properties of CMLP:Tm³⁺ are also investigated. The corresponding results are shown in Fig. 2(b). All samples display sharp and intense blue emission around 451 nm in the visible light range under UV excitation. The optimal concentration of Tm³⁺ in CMLP phosphor is 12 mol%, demonstrating the relatively large capacity for lanthanide ions doping of CMLP host. The luminescent dynamic analysis is realized by the lifetime measurement (Fig. S2, ESI†). The lifetimes of Tm³⁺ are obtained by fitting the curves with the exponential decay function, which is shown as:

$$I = I_0 \exp\left(-t/\tau\right) \tag{1}$$

where *I* and I_0 are the luminescence intensities at time *t* and 0, respectively, and *τ* is the luminescence lifetime. We can observe directly a monotonic decrease of $\text{Tm}^{3+} \ ^1D_2$ lifetime, indicating the increasing non-radiative rates due to the dominant cross-relaxation process between neighbouring Tm^{3+} ions as Tm^{3+} content is increasing. However, the fact that emission intensity of phosphors increases before Tm^{3+} reaching the optimal concentration suggests that the decreasing theoretical radiative lifetimes can be tailored by increasing Tm^{3+} concentration, which means the radiative rate of $\text{Tm}^{3+} \ ^1D_2$ manifold is efficiently enhanced. However, when Tm^{3+} doping concentration keeps increasing, the cross-relaxation process dominates and the non-radiative rates increases remarkably, resulting in the decreasing total lifetime. Moreover, the increasing cross-relaxation process also leads to the reduced emission intensity as shown in Fig. S2 (ESI[†]). The above results confirm the optimal Tm³⁺ concentration of 12mol%, which is used in the following research.

Meanwhile, PL spectra of Dy³⁺ doped CMLP were also measured (see Fig. 2(c) and (d)). It is found that a series of excitation bands attributed to ${}^{6}H_{15/2} \rightarrow {}^{6}P_{J}$, ${}^{4}I_{J}$ and ${}^{4}G_{J}$ transitions of Dy³⁺ occur in CMLP:0.3Dy³⁺. Among all these transitions, ${}^{6}H_{15/2} \rightarrow {}^{6}P_{7/2}$ transition of Dy³⁺ centered at 350 nm is the strongest (Fig. 2(c)). Therefore, we use this wavelength as excitation and obtain the corresponding emission spectra, which consist of three major bands: 488 nm (${}^{4}F_{9/2} \rightarrow {}^{6}H_{15/2}$, cyan), 571 nm (${}^{4}F_{9/2} \rightarrow {}^{6}H_{13/2}$, orange) and 660 nm (${}^{4}I_{15/2} \rightarrow {}^{6}H_{11/2}$, red). Moreover, in Dy³⁺ doped phosphors, site symmetry plays an important role in emission spectra. The ratio between Dy³⁺ cyan and yellow emission intensities reflects the degree of symmetry of Dy³⁺ site in CMLP host matrix. The cyan emission can be realized by the magnetic dipole interaction between Dy³⁺ ions and these transitions are also barely correlated to the chemical environment of the Dy³⁺ ions. The electric dipole transition of Dy³⁺ ions leads to the yellow emission and it can be easily affected by the crystal field around Dy^{3+} ions. If Dy^{3+} ions occupy the higher symmetry position, the cyan emission intensity will be higher than that of yellow emission. Otherwise, the intensity of cyan emission will be lower.^[32] As shown in Fig. 2(d), the yellow emission is higher, which confirms that the Dy³⁺ ions mainly occupy the lower symmetry sites of CMLP host matrix. The spectral analysis of Dy³⁺ emission agrees well with the XRD structural refinement, which exhibits that doped Dy³⁺/Tm³⁺ ions occupy the lower symmetry sites (Ca1 and Ca2) with eight-coordination, while the ninecoordination site (Ca3) has zero occupancy of Dy^{3+}/Tm^{3+} . Generally, these three bands can generate white light if their proportion is adjusted properly. Therefore, we attempt to investigate the concentration-dependent luminescence, as reflected in Fig. 2(d). It is expected that three major emission bands occur in all samples, with strongest emission intensity at 30% Dy³⁺ molar ratio. We also observe the monotonic decease of lifetimes along with Dy^{3+} concentration (see Fig. S3, ESI[†]), indicating the non-radiative transition process becomes the dominant depletion mechanism of emissive manifolds, similar with that of Tm³⁺ doping. However, we cannot observe any white light generation in all Dy³⁺-doped samples (see Fig. S4 and Table S3, ESI[†]), which is due to the lack of blue emission component. Therefore, cooping of Tm³⁺ is expected to compensate the blue region and hence results in the white-light emission.

Based on the above analysis, we investigated the co-doping effect of different Dy³⁺ content in CMLP:0.12Tm³⁺ phosphors. Fig. 3(a-c) shows the luminescence properties of CMLP:Tm³⁺,Dy³⁺ phosphors. The excitation spectrum monitored at ${}^{4}F_{9/2} \rightarrow {}^{6}H_{13/2}$ transition of Dy³⁺ shows the almost identical spectral behaviour with that of Dy³⁺ singly-doped samples. The excitation behaviours between ${}^{1}D_{2} \rightarrow {}^{3}F_{4}$ transition of Tm³⁺ and ${}^{4}F_{9/2} \rightarrow {}^{6}H_{13/2}$ transition of Dy³⁺ are also compared (see Fig. S5, ESI[†]). It is found that excitation bands of Dy³⁺ overlap partly with those of Tm³⁺, which indicates the possible energy transfer between the two dopants. Hence, ${}^{1}D_{2} \rightarrow {}^{3}F_{4}$ transition (357 nm) of Tm³⁺ is used as excitation source in consideration of two reasons: Firstly, Tm³⁺ is regarded as activation center and explores the energy transfer from Tm³⁺ to Dy³⁺. Secondly, 357 nm is viewed as nearer NUV than 350 nm of Dy³⁺. As a result, the emission spectra consist of four emission bands: 488 nm, 571 nm, 660 nm of Dy³⁺ and 451 nm of Tm³⁺, which differ from the Dy³⁺ singlydoped situation. We can also see the remarkable overlap between the emission of Tm³⁺ and the excitation of Dy³⁺ at around 450 nm, which obviously suggests the efficient energy transfer from Tm^{3+} to Dy^{3+} . The above energy transfer process can also be verified by the fact that ${}^{1}D_{2}$ emission intensity of Tm^{3+} is reduced with increasing the doping concentration of Dy^{3+} (Fig. 3(b) and (c)). The emission intensity of Dy³⁺ ions in CMLP:0.12Tm³⁺,yDy³⁺ increases with increasing the concentration of Dy³⁺ ions and reaches the maximum at 12 mol%. After that the emission intensity significantly decreases due to the concentration quenching effect that induces cross-relaxation process between the neighbouring Dy³⁺ ions.

To validate the ET efficiency from Tm^{3+} to Dy^{3+} , the luminescence dynamic behavior of different concentration of Dy^{3+} doped CMLP:0.12 Tm^{3+} phosphors is studied as shown in Fig. 3(d). Being similar to Tm^{3+} singly-doped situation, the lifetimes of ${}^{1}D_{2}$ manifold of Tm^{3+} decreases along with increasing Dy^{3+} doping content. The ET efficiency from sensitizer to activator can be expressed as: ^[29]

$$\eta = 1 - \frac{l_s}{l_{s0}} = 1 - \frac{\tau_s}{\tau_{s0}} \tag{2}$$

where $\tau_{\rm S}$ and $\tau_{\rm S0}$ represent luminescence decay lifetime of the sensitizer with and without the activator, respectively. To obtain the efficiency, one must acquire the lifetimes of the sensitizer. The lifetimes of ${}^{1}D_{2}$ manifold of Tm³⁺ can be obtained by fitting the luminescence decay curve with the similar decay expression as discussed above. For CMLP:0.12Tm³⁺, yDy³⁺ (y = 0, 0.06, 0.09, 0.12,

0.15 and 0.18), the lifetimes are 12.82 μ s, 10.52 μ s, 7.53 μ s, 6.20 μ s, 5.88 μ s and 5.72 μ s, respectively. Accordingly, the ET efficiency increases with increasing Dy³⁺ concentration (shown in Fig. 3(e)). The ET efficiency can reach as much as 55%, indicating the highly efficient ET process from Tm³⁺ to Dy³⁺. Besides, as mentioned above, the overlap excitation range of Tm³⁺ and Dy³⁺ makes it possible for the competition of ET between these two ions.^[33] However, it is considered to be the dominant mechanism that the ET occurs from Tm³⁺ to Dy³⁺ (see Fig. S6) due to the efficient absorption of Tm³⁺ at around 357 nm compared with Dy³⁺ at around 350 nm (see Fig. S5, ESI†). Quantum yield (QY) is obtained through Hamamatsu C9920-03G Quantum Yield System under 360 nm excitation. The QY of CMLP:0.12Tm³⁺,0.12Dy³⁺ is about 29% (see Fig. S7, ESI†), which is quite satisfactory compared to the previous reports.^[28,34-38]

3.3. Application of CMLP:0.12Tm³⁺,yDy³⁺ phosphors in WLEDs.

Accordingly, the CIE chromaticity coordinates of CMLP:0.12Tm³⁺,*y*Dy³⁺ phosphors were traced as shown in Fig. 4. It is obviously found that the CIE chromaticity coordinates vary from blue region to white light region. The corresponding CIE chromaticity coordinates are (0.154, 0.021), (0.304, 0.297), (0.311, 0.312), (0.319, 0.325), (0.327, 0.340), and (0.337, 0.357) for samples codoped with 0, 0.06, 0.09, 0.12, 0.15 and 0.18 Dy³⁺, respectively. The corresponding correlated color temperatures (CCT) are then calculated as shown in Table S4 (ESI⁺). It is found that the CCT of samples decreases along with increasing Dy³⁺ content, indicating the possible application of the co-doping samples for WLEDs. The digital images (lower panel of Fig. 4) of the corresponding samples also support the results of CIE diagram. A WLED device composed of our products (CMLP:0.12Dy³⁺,0.12Tm³⁺) and a 380 nm UV chip is also fabricated (see inset of Fig. 4). The device displays relatively pure white-light emission with the color rendering index about 80.2, indicating the superior luminescence performance.

3.4. Thermally Stability of Luminescence of CMLP:0.12Tm³⁺,0.12Dy³⁺.

The thermal quenching property is one of the important technological parameters for the application of phosphors because it has a considerable influence on the light output and color rendering index. The temperature dependence of the emission spectra and their corresponding integrated intensity of CMLP:0.12Tm³⁺,0.12Dy³⁺ excited with 357 nm are illustrated in Fig. 5 upon

heating the phosphor samples in a temperature range from 300 to 473 K. When the temperature is increased up to 448 and 473 K, the integrated emission intensity is found to be 89.89% and 87.01% of that at 300 K (Fig. 5(b)). Compared with Dy³⁺ singly-doped CMLP phosphor (Fig. S9, ESI[†]), the codoping CMLP phosphor exhibits more stable luminescence in the emission intensity. However, the situation will be a bit different by dividing the integrated luminescence intensity of CMLP phosphor into two parts: Tm³⁺ emission and Dy³⁺ emission. As shown in Fig. 5(b), Tm³⁺ emission increases and Dy³⁺ emission decreases along with elevated temperatures. We also compare Tm³⁺ and Dy³⁺ emission in singly-doped CMLP systems and observe an obvious increase of Tm³⁺ emission and reduction of Dy³⁺ emission by codoping strategy, respectively. Despite the factor of structural variation with increasing temperature has less influence on the thermal stability of luminescence, the major reason that induces more stable luminescence of CMLP:Tm³⁺,Dy³⁺ is the back-energy-transfer (BET) from Dy³⁺ to Tm³⁺ as the increasing temperature promotes more phonons of the CMLP host that compensate the BET process.^[39] It is proposed that the BET process is considered to be

$$Dy^{3+} ({}^{4}F_{9/2}) + Tm^{3+} ({}^{3}F_{4}) \to Tm^{3+} ({}^{1}D_{2}) + Dy^{3+} ({}^{6}H_{15/2}) + M \bullet \Delta_{ph}$$
(3)

where Δ_{ph} is the phonon energy; *M* is the number of involved phonons. Obviously, the rising temperature provides more phonons to promote the above process and thus enhances the Tm³⁺ emission in the sacrifice of Dy³⁺ emission.

We also checked the stability of the emission color by calculating the CIE coordinates under different temperatures (Fig. S8, ESI[†]). It can be found that CIE coordinates decrease slightly along with increased temperatures, confirming the fact that the phosphors possess a good color stability. The color stability can also be quantifiably described by the chromaticity shift ($\Delta \varepsilon$) by using the following equation^[40]

$$\Delta \varepsilon = \sqrt{(u_t - u_0)^2 + (v_t - v_0)^2 + (w_t - w_0)^2}$$
(4)

where u = 4x/(3 - 2x + 12y), v = 9y/(3 - 2x + 12y), w = 1 - u - v. Subscript *t* and 0 represent the coordinates at final and initial temperatures. *x* and *y* are chromaticity coordinates. The calculated results are shown in Table S5 and Fig. S10 (ESI[†]). As a result, the chromaticity shift of CMLP:0.12Tm³⁺,0.12Dy³⁺ exhibits a slight increase with elevated temperature and reaches about

44.7 × 10⁻³ at 473 K. The chromaticity shift of CMLP:0.12Tm³⁺,0.12Dy³⁺ is relatively small that can be considered as stable chromaticity. The above results demonstrate the excellent thermal stability of CMLP:Tm³⁺,Dy³⁺ phosphors. Specifically, the luminescence intensity at 473 K is 87.01% of that at 300 K, which shows better luminescence performance at higher temperature than Dy³⁺ singly-doped CMLP and many other Dy³⁺-Tm³⁺ co-doped phosphors (see Table 1)^[21,28,35,37,41]. We further explored the temperature-dependent emission to determine the activation energy for thermal quenching (Fig. S11 and S12, ESI[†]). The experimentally calculated activation energy ΔE is 0.13 eV for CMLP:0.12Tm³⁺,0.12Dy³⁺. The calculated activation energy is smaller than that of CMLP:0.3Dy³⁺, which is probably due to the additional Tm³⁺ that alters the crystal field and hence influences the phonon-assisted energy transfer process. In a word, the above results suggest the excellent thermal stability of CMLP:Tm³⁺,Dy³⁺ phosphors.

4. Conclusions

A series of rhombodedral phosphors $Ca_8MgLu_{1-x-y}(PO_4)_7$: xTm^{3+} , yDy^{3+} have been synthesized by a high temperature solid-state reaction. Upon UV excitation, white-light emission depending on dopant concentrations can be achieved by integrating a blue emission band (Tm^{3+}) located at 458 nm and yellow bands (Dy^{3+}) located at 488, 576 and 660 nm. It is found that the efficient energy transfer occurs between Tm^{3+} and Dy^{3+} ions, where the efficiency between the two dopants is as high as 55%. The phosphor possesses satisfactory quantum yield of about 29% even when the doping concentrations for Tm^{3+} and Dy^{3+} are both as much as 12%. Additionally, the single-host white-light emitting phosphor $Ca_8MgLu_{0.76}(PO_4)_7$:0.12 Tm^{3+} ,0.12 Dy^{3+} exhibits satisfactory color and emission stability. The above results suggest that the phosphor can be a promising singlecomponent white-light emitting candidate for UV chip pumped WLEDs.

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Figure Captions:

Fig. 1 Temperature-dependent structural evolution of CMLP: Tm^{3+} , Dy^{3+} . (a) Structural refinement of CMLP: $0.12Tm^{3+}$, $0.12Dy^{3+}$ at room temperature. (b) Schematic crystal structure of CMLP: $0.12Tm^{3+}$, $0.12Dy^{3+}$ host according to the refinement results. (c) Powder XRD patterns for CMLP: $0.12Tm^{3+}$, $0.12Dy^{3+}$ white-light emittinf phosphors at different temperatures. (d) The enlarged XRD patterns within the range of 31.0° to 31.5° . (e) Dependence of cell parameters *a*, *c*, and *V* on the increasing temperature.

Fig. 2 PL emission and excitation spectra of CMLP: Tm^{3+} and CMLP: Dy^{3+} phosphors. (a) Excitation and emission spectra of CMLP: $0.12Tm^{3+}$. (b) Emission spectra of CMLP: xTm^{3+} phosphors (x = 0.01, 0.03, 0.06, 0.09, 0.12, 0.15, 0.18, 0.21) under 357 nm excitation. Inset shows integrated emission intensity of Tm^{3+} as a function of doping concentration. (c) Excitation and emission spectra of CMLP: $0.3Dy^{3+}$. (d) Emission spectra of CMLP: yDy^{3+} phosphors (y = 0.1, 0.2, 0.3, 0.4, 0.5, 0.6) under 350 nm excitation. Inset shows integrated emission intensity of Dy^{3+} as a function of doping concentration intensity of Dy^{3+} as a function.

Fig. 3 PL spectra of CMLP:Tm³⁺,Dy³⁺ phosphors. (a) Excitation and emission spectra of CMLP:0.12Tm³⁺,0.12Dy³⁺. (b) Emission spectra of CMLP:0.12Tm³⁺,yDy³⁺ phosphors (y = 0.1, 0.2, 0.3, 0.4, 0.5, 0.6) under 357 nm excitation. (c) Integrated intensities of Tm³⁺ and Dy³⁺ emission of CMLP phosphors with Dy³⁺ doping concentration. (d) Decay curves ${}^{1}D_{2} \rightarrow {}^{3}F_{4}$ transition of Tm³⁺. (e) Energy transfer efficiency between Tm³⁺ and Dy³⁺ under 357 nm excitation as a function of y values in CMLP:0.12Tm³⁺,yDy³⁺ ($y = 0 \sim 0.18$).

Fig. 4 (Upper panel) CIE chromaticity diagram for CMLP:0.12Tm³⁺,yDy³⁺ ($y = 0 \sim 0.18$) phosphors under 357 nm excitation. (Lower panel) Digital images of corresponding CMLP: 0.12Tm³⁺,yDy³⁺ phosphors. Inset shows the WLED device through the combination of CMLP:0.12Tm³⁺,0.12Dy³⁺

phosphors and a 380 nm UV chip.

Fig.5 (a) Temperature-dependent emission spectra of CMLP:0.12Tm³⁺,0.12Dy³⁺ phosphor. (b) The corresponding integrated luminescence of total emission, Tm³⁺ and Dy³⁺ emission of CMLP:Tm³⁺,Dy³⁺, integrated Dy³⁺ emission of CMLP:Dy³⁺ and integrated Tm³⁺ emission of CMLP:Tm³⁺, respectively, along with various temperatures compared to 300 K, respectively.

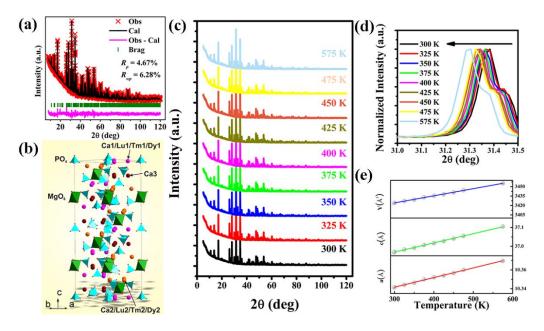


Fig. 1 Temperature-dependent structural evolution of CMLP: Tm^{3+} , Dy^{3+} . (a) Structural refinement of CMLP: $0.12Tm^{3+}$, $0.12Dy^{3+}$ at room temperature. (b) Schematic crystal structure of CMLP: $0.12Tm^{3+}$, $0.12Dy^{3+}$ host according to the refinement results. (c) Powder XRD patterns for CMLP: $0.12Tm^{3+}$, $0.12Dy^{3+}$ white-light emittinf phosphors at different temperatures. (d) The enlarged XRD patterns within the range of 31.0° to 31.5° . (e) Dependence of cell parameters *a*, *c*, and *V* on the increasing temperature.

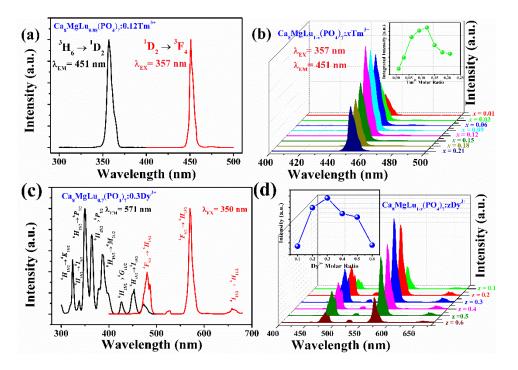


Fig. 2 PL emission and excitation spectra of CMLP: Tm^{3+} and CMLP: Dy^{3+} phosphors. (a) Excitation and emission spectra of CMLP: $0.12Tm^{3+}$. (b) Emission spectra of CMLP: xTm^{3+} phosphors (x = 0.01, 0.03, 0.06, 0.09, 0.12, 0.15, 0.18, 0.21) under 357 nm excitation. Inset shows integrated emission intensity of Tm^{3+} as a function of doping concentration. (c) Excitation and emission spectra of CMLP: $0.3Dy^{3+}$. (d) Emission spectra of CMLP: yDy^{3+} phosphors (y = 0.1, 0.2, 0.3, 0.4, 0.5, 0.6) under 350 nm excitation. Inset shows integrated emission intensity of Dy^{3+} as a function of doping concentration.

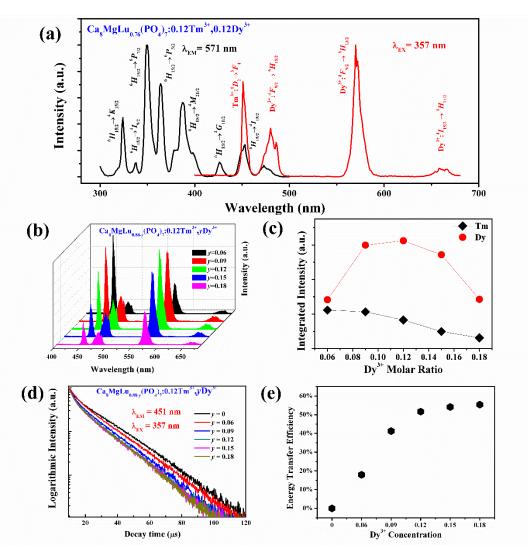


Fig. 3 PL spectra of CMLP:Tm³⁺,Dy³⁺ phosphors. (a) Excitation and emission spectra of CMLP:0.12Tm³⁺,0.12Dy³⁺. (b) Emission spectra of CMLP:0.12Tm³⁺,yDy³⁺ phosphors (y = 0.1, 0.2, 0.3, 0.4, 0.5, 0.6) under 357 nm excitation. (c) Integrated intensities of Tm³⁺ and Dy³⁺ emission of CMLP phosphors with Dy³⁺ doping concentration. (d) Decay curves ${}^{1}D_{2} \rightarrow {}^{3}F_{4}$ transition of Tm³⁺. (e) Energy transfer efficiency between Tm³⁺ and Dy³⁺ under 357 nm excitation as a function of y values in CMLP:0.12Tm³⁺,yDy³⁺ ($y = 0 \sim 0.18$).

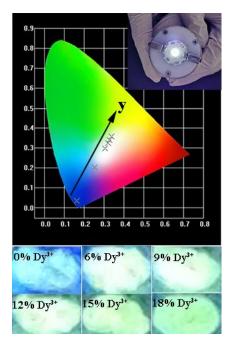


Fig. 4 (Upper panel) CIE chromaticity diagram for CMLP:0.12Tm³⁺,yDy³⁺ ($y = 0 \sim 0.18$) phosphors under 357 nm excitation. (Lower panel) Digital images of corresponding CMLP: 0.12Tm³⁺,yDy³⁺ phosphors. Inset shows the WLED device through the combination of CMLP:0.12Tm³⁺,0.12Dy³⁺ phosphors and a 380 nm UV chip.

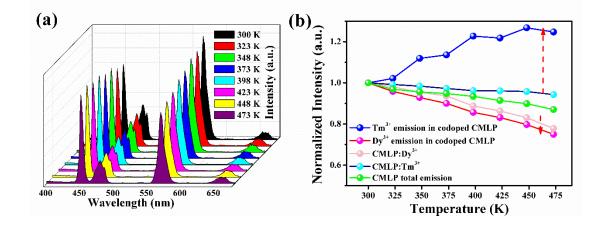
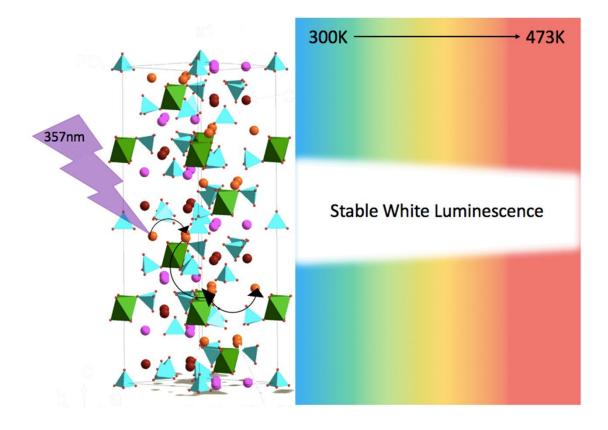


Fig. 5 (a) Temperature-dependent emission spectra of CMLP:0.12Tm³⁺,0.12Dy³⁺ phosphor. (b) The corresponding integrated luminescence of total emission, Tm³⁺ and Dy³⁺ emission of CMLP:Tm³⁺,Dy³⁺, integrated Dy³⁺ emission of CMLP:Dy³⁺ and integrated Tm³⁺ emission of CMLP:Tm³⁺, respectively, along with various temperatures compared to 300 K, respectively.

Samples	Thermal quenching effect (High Temp. compared with 300 K)	References
CMLP:0.02Ce ³⁺ ,0.64Tb ³⁺	60%	21
CMLP:0.02Ce ³⁺ ,0.6Mn ²⁺	60%	21
KYWP:0.01Tm ³⁺ ,0.05Dy ³⁺	50%	28
BYS:0.03TM ³⁺ ,0.1Dy ³⁺	74.2%	35
KGP:0.01Tm ³⁺ ,0.08Dy ³⁺	45%	37
LMA:0.03Tm ³⁺ ,0.1Dy ³⁺	51%	41
CMLP:0.3Dy ³⁺	79.43%	This work
CMLP:0.12Dy ³⁺ ,0.12Tm ³⁺	87%	This work

 Table 1 Thermal quenching effect of different samples.



Electronic Supporting Information

Ca₈MgLu(PO₄)₇:Tm³⁺,Dy³⁺: A Single-component White-light Emitting Phosphor with Highly Thermal Stability

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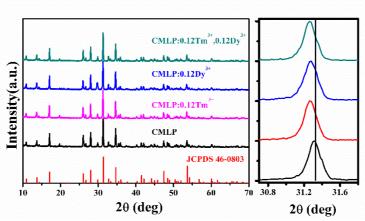


Fig. S1 XRD patterns of CMLP, CMLP:0.12Tm³⁺, CMLP:0.12Dy³⁺, and CMLP:0.12Tm³⁺,0.12Dy³⁺. The enlarged pattern suggests the successful doping of optically active dopants into the host matrix.

Table S1. Main parameters of processing and refinement of the $Ca_8MgLu(PO_4)_7$:0.12Tm³⁺,0.12Dy³⁺ sample at room temperature.

TV	Space	Cell parameters (Å),	D D D $(0/)$ 2
<i>Т</i> , К	group	Cell volume (Å ³)	R_{wp}, R_{p}, R_{B} (%), χ^{2}
		<i>a</i> = 10.34163 (14)	
300	R3c	c = 36.9710(6)	6.28, 4.67, 2.07, 0.52
		V = 3424.29 (11)	

Table	S2.	Fractional	atomic	coordinates	and	isotropic	displacement	parameters	$(Å^2)$	of
Ca ₈ Mg	Lu(PC	0 ₄) ₇ :0.12Tm ³⁻	+,0.12Dy ³	+ at room temp	oeratui	re.				

Atom	x	У	Ζ	$B_{\rm iso}$	Occ.
Cal	0.7234 (7)	0.8707 (12)	0.1661 (4)	1.0 (2)	0.873 (8)
Lu1	0.7234 (7)	0.8707 (12)	0.1661 (4)	1.0 (2)	0.097 (6)
Tm1	0.7234 (7)	0.8707 (12)	0.1661 (4)	1.0 (2)	0.0153 (10)
Dy1	0.7234 (7)	0.8707 (12)	0.1661 (4)	1.0 (2)	0.0153 (10)
Ca2	0.6201 (8)	0.8001 (12)	-0.0356 (4)	0.9 (2)	0.880 (10)
Lu2	0.6201 (8)	0.8001 (12)	-0.0356 (4)	0.9 (2)	0.091 (8)
Tm2	0.6201 (8)	0.8001 (12)	-0.0356 (4)	0.9 (2)	0.0144 (12)
Dy2	0.6201 (8)	0.8001 (12)	-0.0356 (4)	0.9 (2)	0.0144 (12)
Ca3	0.7208 (8)	0.8700 (13)	0.0598 (5)	1.0 (3)	1.000 (8)
Mg	0	0	0.7315 (8)	0.5	1
P1	0	0	0	1.76 (16)	1
P2	0.6829 (11)	0.8231 (19)	0.8676 (5)	1.76 (16)	1
Р3	0.6566 (17)	0.8142 (18)	0.7639 (5)	1.76 (16)	1
01	0.739 (3)	0.826 (2)	0.9076 (8)	0.50 (18)	1
02	0.721 (3)	0.718 (4)	0.8471 (8)	0.50 (18)	1
O3	0.761 (3)	0.991 (3)	0.8548 (9)	0.50 (18)	1
O4	0.511 (2)	0.761 (4)	0.8659 (8)	0.50 (18)	1
05	0.823 (2)	0.902 (3)	0.7743 (8)	0.50 (18)	1
O6	0.586 (3)	0.891 (3)	0.7866 (8)	0.50 (18)	1
07	0.603 (3)	0.652 (3)	0.7788 (10)	0.50 (18)	1
08	0.623 (2)	0.803 (3)	0.7270 (7)	0.50 (18)	1
09	0.136 (2)	0.992 (3)	0.9893 (9)	0.50 (18)	1
O10	0	0	0.0415 (9)	0.50 (18)	1

Electronic Supporting Information

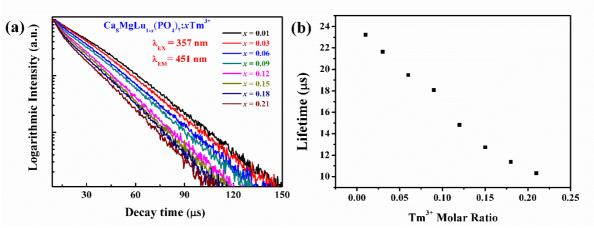


Fig. S2 Luminescence decay curves of Tm^{3+} under 357 nm excitation as a function of *x* of CMLP: xTm^{3+} phosphors ($x = 0.01 \sim 0.21$).

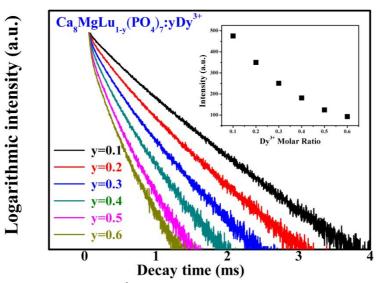


Fig. S3 Luminescence decay curves of Dy^{3+} under 350 nm excitation as a function of *y* of CMLP:*y*Tm³⁺ phosphors (*y* = 0.1~0.6).

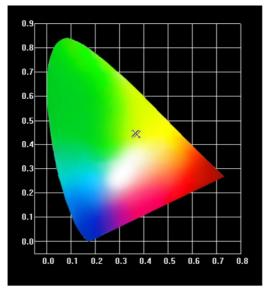


Fig. S4 CIE chromaticity diagram of CMLP:*y*Dy³⁺.

Table S3 CIE coordinates of CMLP:yDy³⁺.

У	CIE coordinates (x, y)
0.1	(0.362, 0.445)
0.2	(0.371, 0.442)
0.3	(0.373, 0.442)
0.4	(0.370, 0.440)
0.5	(0.368, 0.439)
0.6	(0.368, 0.448)

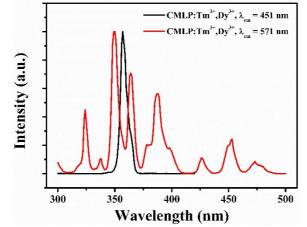


Fig. S5 Comparison of the excitation spectra of CMLP: Tm^{3+} , Dy^{3+} monitored at 451 nm (Tm^{3+}) and 571 nm (Dy^{3+}), respectively.

Table S4 CIE chromaticity coordinates and correlated color temperature of CMLP:12%Tm³⁺,yDy³⁺ phosphors under 357 nm excitation.

Samples	$\operatorname{CIE}(x,y)$	CCT (K)
CMLP:12%Tm ³⁺	(0.154, 0.021)	1871
CMLP:12%Tm ³⁺ ,6%Dy ³⁺	(0.304, 0.297)	7438
CMLP:12%Tm ³⁺ ,9%Dy ³⁺	(0.311, 0.312)	6739
CMLP:12%Tm ³⁺ ,12%Dy ³⁺	(0.319, 0.325)	6181
CMLP:12%Tm ³⁺ ,15%Dy ³⁺	(0.327, 0.340)	5745
CMLP:12%Tm ³⁺ ,18%Dy ³⁺	(0.337, 0.357)	5328

Electronic Supporting Information

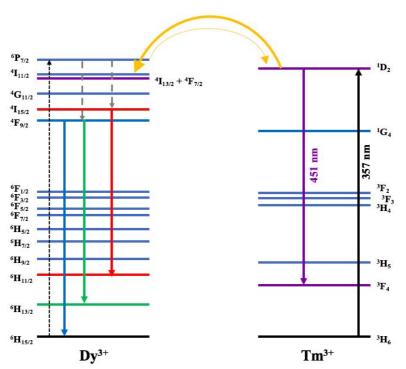


Fig. S6 Schematic illustration of energy transfer between Tm^{3+} and Dy^{3+} ions in CMLP phosphors. The solid straight arrows represent radiative transition. The dashed straight arrows represent non-radiative transition. The curved arrows represent the energy transfer between Tm^{3+} and Dy^{3+} .

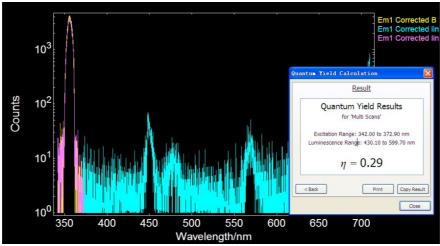


Fig. S7 Quantum yield measurement of CMLP:0.12Tm³⁺,0.12Dy³⁺ phosphors.

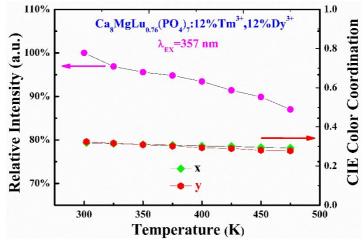


Fig. S8 Integrated luminescence intensity of CMLP:Tm³⁺,Dy³⁺ phosphor and their corresponding chromaticity coordinates along with elevated temperatures.

Temperature /K	x	У	и	v	W	Δε×10 ⁻³
300	0.319	0.3244	0.204	0.46678	0.32922	0.00
323	0.3149	0.3164	0.20425	0.46175	0.334	6.95
348	0.3107	0.3088	0.20427	0.45679	0.33894	13.94
373	0.3068	0.3017	0.2043	0.45204	0.34366	20.64
398	0.3023	0.2935	0.20435	0.4464	0.34926	28.59
423	0.3007	0.2899	0.20465	0.44392	0.35143	31.88
448	0.2952	0.2809	0.20428	0.43736	0.35837	41.42
473	0.2933	0.2779	0.2041	0.43511	0.36079	44.72

Table S5 Calculated chromaticity shift of CMLP:Tm³⁺,Dy³⁺ along with various temperatures.

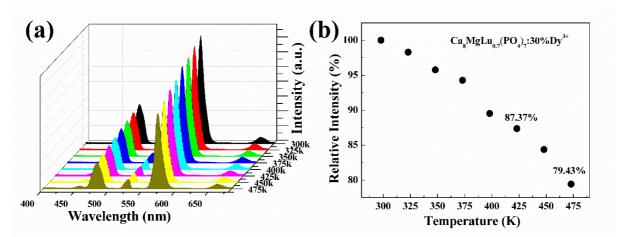


Fig. S9 Temperature-dependent emission spectra of CMLP:Dy³⁺. (a) Emission spectra of CMLP:0.3Dy³⁺ under various temperatures. (b) Dependence of normalized intensity of CMLP:0.3Dy³⁺ on temperature.

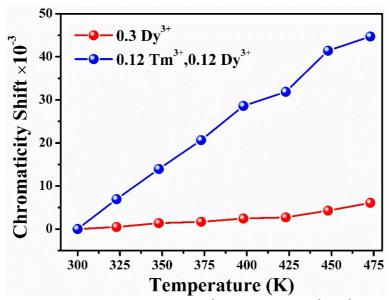


Fig. S10 Calculated chromaticity shift of CMLP:Dy³⁺ and CMLP:Tm³⁺,Dy³⁺ under various ambient temperatures.

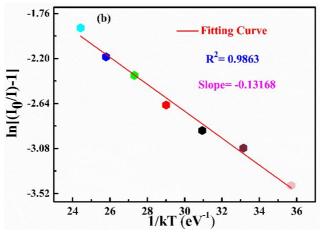


Fig. S11 Evaluation of activation energy of CMLP:0.12Tm³⁺,0.12Dy³⁺ phosphors by using Arrhenius equation.

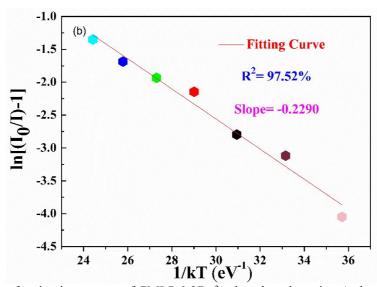


Fig. S12 Evaluation of activation energy of CMLP:0.3Dy³⁺ phosphors by using Arrhenius equation.

In order to understand the temperature dependence of emission intensity and to determine the activation energy for thermal quenching, the Arrhenius equation was used to fit the thermal quenching behavior of the phosphor,

$$I = \frac{I_0}{1 + A \exp\left(-\frac{\Delta E}{kT}\right)}$$

 I_0 is the initial emission intensity. *I* is the intensity at designated temperature. ΔE is the activation energy of thermal quenching, which can be viewed as constant in temperature-dependent emission due to the unchanged crystal structure and component. *A* is a constant for a certain host and *k* is Boltzmann's constant (8.617×10⁻⁵ eV·K⁻¹). The above equation can also be revised as:

$$-\frac{\Delta E}{kT} + \ln A = \ln \left(\frac{l_0}{l} - 1\right)$$

According to this revised equation, we can plot the relationship between $\ln(I_0/I - 1)$ and 1/kT. As a result, it shows good linear relationship. By fitting the data with linear equation model, a detailed parameter of ΔE is obtained.