# $\label{eq:moother} \begin{tabular}{ll} Microwave sol-gel synthesis of microcrystalline $CaGd_2(MoO_4)_4$: $Er^{3+}/Yb^{3+}$ \\ phosphors and their upconversion photoluminescence properties \\ \end{tabular}$

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**Abstract** 

CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> phosphors with the doping concentrations of Er<sup>3+</sup> and Yb<sup>3+</sup> (x= Er<sup>3+</sup> +

 $Yb^{3+}$ ,  $Er^{3+} = 0.05$ , 0.1, 0.2 and  $Yb^{3+} = 0.2$ , 0.45) have been successfully synthesized by the

microwave sol-gel method, and the crystal structure refinement and upconversion

photoluminescence properties have been investigated. The synthesized particles, being formed after

heat-treatment at 900°C for 16 h, showed a well crystallized morphology. Under the excitation at

980 nm, CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> particles exhibited strong 525-nm and 550-nm emission bands in

the green region and a weak 655-nm emission band in the red region. The Raman spectrum of

undoped CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> revealed about 15 narrow lines. The strongest band observed at 903 cm<sup>-1</sup>

was assigned to the v<sub>1</sub> symmetric stretching vibration of MoO<sub>4</sub> tetrahedrons. The spectra of the

samples doped with Er and Yb obtained under 514.5 nm excitation were dominated by Er<sup>3+</sup>

luminescence preventing the recording Raman spectra of these samples. Concentration quenching

of the erbium luminescence at  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transitions in the

CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> crystal structure was established to be approximately at the 10 at.%

doping level.

Key words: molybdate; sol-gel synthesis; upconversion; XRD; Raman

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2

#### 1. Introduction

Oxide photoluminescence materials are of great importance in modern photonic technology because of a great diversity of available phosphors with different compositions and spectroscopic properties, high operation durability and emission efficiency, and a pronounced chemical stability in the air environment [1-9]. Recently, rare-earth-doped upconversion (UC) photoluminescence particles have attracted great attention as functional materials for the frequency conversion from near infrared radiation of low photon energy to visible high photon energy radiation [10-17]. The UC photoluminescence particles have shown potential applications in various fields including biomedical imaging owing to their unique UC optical behavior that offer an improved light penetration depth, high chemical and photo stability, as well as the absence of auto-fluorescence during imaging, sharp emission bands and high resistance to photobleaching, which overcome the current limitations in traditional photoluminescence materials [12,15,17-20].

The double molybdate compounds with a general composition of  $MB_2(MoO_4)_4$  (M: alkaline-earth or bivalent rare-earth metal ion, B: trivalent rare-earth or actinide ion) belong to a group of double alkaline earth lanthanide molybdates. With the decrease of the alkaline-earth metal ion radii  $(R_{Ca} < R_{Sr} < R_{Ba}; R = \text{ionic radius})$ , the structure of  $MB_2(MoO_4)_4$  could be transformed from the monoclinic structure to a highly disordered tetragonal scheelite-type structure. As it can be reasonably supposed, the trivalent rare-earth ions in the disordered tetragonal-phase could be partially substituted by  $Er^{3+}$  and  $Yb^{3+}$  ions, and the ions are efficiently doped into the tetragonal phase crystal lattice due to similar radii of trivalent rare-earth ions  $B^{3+}$ , that results in the excellent UC photoluminescence properties [21-23]. Among rare-earth ions, the  $Er^{3+}$  ion is suitable for the infrared to visible light conversion through the UC process due to a proper electronic energy level configuration. The co-doped  $Yb^{3+}$  ions can remarkably enhance the UC yield due to the efficient energy transfer from  $Yb^{3+}$  to  $Er^{3+}$ . The  $Yb^{3+}$  ion, as a sensitizer, can be excited by incident infrared light source, then the energy is transferred to the  $Er^{3+}$  ion activator from which the visible radiation

can be emitted. The Er<sup>3+</sup> ion activator is the luminescence center of the UC particles, while the sensitizer enhances the UC luminescence efficiency [24-26].

The rare-earth activated double molybdates have attracted great attention because of their spectroscopic characteristics and excellent UC photoluminescence properties. Several processes have been developed to prepare the rare-earth-doped double molybdates, including solid-state reactions [27-32], co-precipitation [33, 34], the sol-gel method [21-23], hydrothermal method [35, 36], Pechini method [37, 38], organic gel-thermal decomposition [39] and the microwave-assisted hydrothermal method [40]. For practical application of UC photoluminescence in products such as lasers, three-dimensional displays, light-emitting devices, and biological detectors, the features, such as homogeneous UC particle size distribution and morphology, need to be well defined. Usually, double molybdates are prepared by a solid-state method that requires high temperatures, lengthy heating process and subsequent grinding, which may occasionally result in a loss of the emission intensity. The sol-gel process possesses some advantages including good particle homogeneity, low calcination temperature and a small particle size, and a narrow particle size distribution promising for good luminescent characteristics. However, the sol-gel process has a disadvantage of long gelation time. As compared to the usual methods, microwave synthesis has its advantages of a very short reaction time, small-size particles, narrow particle size distribution and a high purity of the final polycrystalline products. Microwave heating is delivered to the material surface by radiant and/or convection heating which is transferred to the bulk of the material via conduction [41, 42]. Thus, the microwave sol-gel process is a cost-effective method that provides its high homogeneity with an easy scale-up, and it is emerging as a viable alternative approach for the synthesis of high-quality luminescent materials in short time periods. However, earlier, the synthesis of CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> phosphors by the microwave sol-gel process has not been reported on.

In the present study, the CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> phosphors with the doping concentrations of

 $Er^{3+}$  and  $Yb^{3+}$  ( $x = Er^{3+} + Yb^{3+}$ ,  $Er^{3+} = 0.05$ , 0.1, 0.2 and  $Yb^{3+} = 0.2$ , 0.45) were synthesized by the microwave sol-gel method, and the crystal structure refinement and UC photoluminescence properties evaluation were performed. The synthesized  $CaGd_2(MoO_4)_4:Er^{3+}/Yb^{3+}$  particles were characterized by X-ray diffraction (XRD), scanning electron microscopy (SEM), and energy-dispersive X-ray spectroscopy (EDS). The spectroscopic properties were examined comparatively using photoluminescence (PL) emission and Raman spectroscopy.

### 2. Experimental

Appropriate stoichiometric amounts of  $Ca(NO_3)_2$  (99%, Sigma-Aldrich, USA),  $Gd(NO_3)_3 \cdot 6H_2O$  (99%, Sigma-Aldrich, USA),  $Gd(NO_3)_3 \cdot 6H_2O$  (99%, Sigma-Aldrich, USA),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, Korea),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, MoO\_3),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA), citric acid (99.5%, Daejung Chemicals, MoO\_3),  $Gd(NO_3)_3 \cdot 6H_2O$  (99.9%, Sigma-Aldrich, USA),  $Gd(NO_3)_3 \cdot 6H_3O$  (

To prepare CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>, 0.4 mol% Ca(NO<sub>3</sub>)<sub>2</sub> and 0.23 mol% (NH<sub>4</sub>)<sub>6</sub>Mo<sub>7</sub>O<sub>24</sub>·4H<sub>2</sub>O were dissolved in 20 mL of ethylene glycol and 80 mL of 5M NH<sub>4</sub>OH under vigorous stirring and heating. Subsequently, 0.8 mol% Gd(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O and citric acid (with a molar ratio of citric acid to total metal ions content of 2:1) were dissolved in 100 mL of distilled water under vigorous stirring and heating. Then, the solutions were mixed together under vigorous stirring and heated at 80-100°C. At the end, the highly transparent solutions were obtained and adjusted to pH = 7-8 by the NH<sub>4</sub>OH or citric acid addition. In the second way, to prepare CaGd<sub>1.8</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.2</sub>, the mixture of 0.72 mol% Gd(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O and 0.08 mol% Er(NO<sub>3</sub>)<sub>3</sub>·5H<sub>2</sub>O was used to create the rare earth solution. In the third way, to prepare CaGd<sub>1.7</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.1</sub>Yb<sub>0.2</sub>, the mixture of 0.68 mol% Gd(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O and 0.04 mol% Er(NO<sub>3</sub>)<sub>3</sub>·5H<sub>2</sub>O and 0.08 mol% Yb(NO<sub>3</sub>)<sub>3</sub>·5H<sub>2</sub>O was used to create

the rare earth solution. In the fourth way, to prepare  $CaGd_{1.5}(MoO_4)_4$ : $Er_{0.05}Yb_{0.45}$ , the rare earth containing solution was generated using 0.6 mol%  $Gd(NO_3)_3$ · $6H_2O$  with 0.02 mol%  $Er(NO_3)_3$ · $5H_2O$  and 0.18 mol%  $Yb(NO_3)_3$ · $5H_2O$ .

The transparent solutions were placed into a microwave oven operating at the frequency of 2.45 GHz and the maximum output-power of 1250 W for 30 min. The microwave reaction working cycle was controlled very precisely between 40 s on and 20 s off for 15 min followed by a further treatment of 30 s on and 30 s off for 15 min. Ethylene glycol was evaporated slowly at its boiling point. Ethylene glycol is a polar solvent at its boiling point of 197°C, and this solvent is a good medium for the microwave process. Respectively, if ethylene glycol is used as a solvent, the reactions proceed at the boiling point temperature. When microwave radiation is supplied to the ethylene-glycol-based solution, the components dissolved in the ethylene glycol can couple. The charged particles vibrate in the electric field interdependently when a large amount of microwave radiation is supplied to ethylene glycol, The samples were being treated with ultrasonic radiation for 10 min to produce a light yellow transparent sol. After this stage, the light yellow transparent sols were dried at 120°C in a dry oven to obtain black dried gels. The black dried gels were being ground and heat-treated at 900°C for 16 h in the air with a 100°C interval between 600-900°C. Finally, the white particles were obtained for CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> with pink particles for the doped compositions.

The phase composition of the synthesized particles was evaluated using XRD (D/MAX 2200, Rigaku, Japan) with the scans over the range of  $2\theta = 10\text{-}70^\circ$ . The microstructure and surface morphology were observed using SEM/EDS (JSM-5600, JEOL, Japan). The PL spectra were recorded using a spectrophotometer (Perkin Elmer LS55, UK) at room temperature. Raman spectra measurements were performed using a LabRam Aramis (Horiba Jobin-Yvon, France) with the spectral resolution of 2 cm<sup>-1</sup>. The 514.5-nm line of an Ar ion laser was used as an excitation source, and the power on the samples was kept at 0.5 mW level to avoid the sample decomposition.

#### 3. Results and discussion

The XRD patterns recorded from the synthesized molybdates are shown in Fig. 1. Almost all peaks were indexed by a tetragonal unit cell in space group  $I4_1/a$  with the parameters close to those of CaMoO<sub>4</sub>, powellite [43]. The most intensive secondary phase reflexes were detected at  $2\theta \sim 26^{\circ}$ and ~32°. Earlier, the similar impurity peaks were observed in Er<sup>3+</sup>/Yb<sup>3+</sup>-doped CaMoO<sub>4</sub> phosphor at the doping concentrations of  $Er^{3+}/Yb^{3+} = 0.02/0.18$  mol% [44]. It is very difficult, however, to identify the secondary phase because of a low number and low intensity of the foreign diffraction peaks. Therefore, the CaMoO4 crystal structure was taken as a starting model for the Rietveld refinement. In the structures, the Ca<sup>2+</sup> site was supposed to be occupied by a mixture of Ca<sup>2+</sup>, Gd<sup>3+</sup>, Er<sup>3+</sup>, Yb<sup>3+</sup> ions with fixed partial occupations according to the nominal chemical compositions. The refinement was stable and it gave low R-factors, and the difference Rietveld plots are shown in Fig. 1. The structural information obtained for the molybdates can be found in the Supporting Information. The defined crystal structure contains the [MoO<sub>4</sub>]<sup>2</sup>- tetrahedrons coordinated by four (Ca/Gd/Er/Yb)O<sub>8</sub> square antiprisms through common O ions, as shown in Fig. 2, where the structure of CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> is depicted. In the CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> molybdates, the unit cell volume decreases proportionally to the integrated doping level x increase, as it is evident from Fig. 3. As it appears, the decrease seems to be due to known ionic radii relation  $R(Gd^{3+}, CN = 8) = 1.053$ ,  $R(Er^{3+}, CN = 8) = 1.004$  and  $R(Yb^{3+}, CN = 8) = 0.985$  Å [45], and the substitution of big  $Gd^{3+}$  ions by smaller Er<sup>3+</sup> and Yb<sup>3+</sup> ions is reasonably resulted in the unit cell shrinkage.

In the present study, the  $CaGd_2(MoO_4)_4$  structure is defined for the first time, and it is interesting to compare this structure to those from across other known  $MB_2(MoO_4)_4$  compounds. The suite of known  $MB_2(MoO_4)_4$  structures is reported in Table 1. Up to now, only monoclinic and tetragonal scheelite-type structures have been found in the compounds. Previously, for the double molybdates  $AB(MoO_4)_2$  (A – alkaline metals, Cu or Tl, B – trivalent rare-earth ion), it was shown that the ratio

of ionic radii  $R_A/R_B$  is a key factor governing the crystal system [56]. The MB<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> compounds also belong to double molybdates but they contain alkaline-earth or bivalent rare-earth metal ions M. It is proposed to use the ionic ratio  $R_M/R_B$  for the compounds with general formula MB<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>. The related structural diagram is shown in Fig. 4. One can see that the monoclinic structures in the MB<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> compounds are possible only at relatively high  $R_M/R_B$  ratios observed in Bacontaining crystals. This means, for example, that monoclinic structures can not form in the CaB<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> crystals. In the CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> molybdates, the  $R_{Ca}/R_B$  ratio is close to 1, and these compounds can crystallize only in high symmetry space group  $I4_1/a$ . The situation with the symmetry of SrB<sub>2</sub>(MoO<sub>4</sub>)<sub>2</sub> molybdates is less predictable because the compounds, if existing, should possess boundary ratios  $R_{Sr}/R_B$ .

Thus, the microwave sol-gel route is suitable for the growth of the CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> crystalline solid solutions similarly to simple molybdates from the CaMoO<sub>4</sub> family [44, 57]. The post heat-treatment at 900°C plays an important role in the formation of a well-defined microparticle morphology. It is evident, however, that the Er<sup>3+</sup>/Yb<sup>3+</sup> doping level induces a great effect on the unit cell volume of the tetragonal-phase solid solutions because of a noticeably different rare-earth ion size.

The SEM images of the synthesized CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> particles are shown in Fig. 5. The samples crystallized with the formation of homogeneous partly agglomerated particles with the size of 2-10 µm. The well faceted tetragonal microcrystal forms were not found, and an irregular crystal form domination may be provided by a comparatively short synthesis time, when the equilibrium microcrystal forms were not obtained. The recorded EDS patterns and quantitative compositions of the CaGd<sub>1.8</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.2</sub> and CaGd<sub>1.5</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.05</sub>Yb<sub>0.45</sub> samples are shown in Fig. 1S. Only constituent elements are found in the samples and the quantitative compositions are in good relation with nominal compositions. This result confirms the persistence of the designed chemical composition during the cyclic microwave-modified sol-gel synthesis. It is emphasized that the

microwave sol-gel process provides the energy uniformly to the bulk of the material, so that the fine particles with controlled morphology can be fabricated for a short time. The method is a cost-effective way to provide homogeneous double molybdate products with an easy scale-up potential, and it is a viable alternative for the rapid synthesis of UC particles.

The Raman spectrum recorded from CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> is shown in Fig. 6, and the spectrum decomposition can be observed in Figs. 2S and 3S. About 15 narrow lines were revealed, and the total Raman line set observed in CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> is shown in Table 2. The Raman spectrum of CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> can be divided into two parts with a wide empty gap of 500-700 cm<sup>-1</sup> that is common in the molybdates with MoO<sub>4</sub> tetrahedrons [3,30,31,58-62]. In the range of stretching vibrations of MoO<sub>4</sub> tetrahedrons (720-960 cm<sup>-1</sup>) seven lines were observed. A vibrational representation for the tetragonal phase at Brillouin zone center (with respect to occupancy) is:

$$\Gamma_{\text{vibr}} = 3A_g + 6B_g + 6E_g + 6A_u + 3B_u + 6E_u$$
 (1)

The acoustic and optic modes are:

$$\Gamma_{\text{acoustic}} = A_u + E_u \tag{2}$$

$$\Gamma_{\text{optic}} = 3A_g + 6B_g + 6E_g + 5A_u + 5E_u$$
 (3)

The infrared and Raman active modes are:

$$\Gamma_{\text{raman}} = 3A_g + 6B_g + 6E_g \tag{4}$$

$$\Gamma_{\text{infrared}} = 5A_u + 5E_u \tag{5}$$

To calculate the CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> vibrational spectrum the program package LADY was used [63]. The atomic vibration values were obtained using the modified random-element-isodisplacement model [64]. The model parameters obtained for CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> are shown in Table 3. The calculated parameters of the Raman active modes are shown in Table 2 in comparison with the experimental results. The calculations show that only three and twelve Raman active modes

should appear in the spectral ranges of >700 cm<sup>-1</sup> and <500 cm<sup>-1</sup>, respectively.

The strong high-wavenumber band at 903 cm<sup>-1</sup> is assigned to the v<sub>1</sub> symmetric stretching vibration of MoO<sub>4</sub> tetrahedrons [65]. The lines measured at 921 and 939 cm<sup>-1</sup> correspond to MoOO anti-symmetric stretching vibrations. The calculations show the absence of other Raman lines in the MoOO stretching vibrations region of >700 cm<sup>-1</sup>. The extra lines detected at 880, 830, 801 and 770 cm<sup>-1</sup> could be assigned to impurities substituting molybdenum in the crystal structure. Such assignment is supported by the XRD data. Another possible contribution is the presence of disordered MoO<sub>4</sub> tetrahedrons. The v<sub>2</sub> and v<sub>4</sub> and bending modes of the MoO<sub>4</sub> groups are observed over the 250 – 450 cm<sup>-1</sup> range. Generally, the frequency of v<sub>2</sub> vibration should be lower than the frequency of v<sub>4</sub> vibration [65]. For example, the line at 323 cm<sup>-1</sup> corresponds to the v<sub>2</sub> vibration of MoO<sub>4</sub>. The Raman bands at 322 and 351 cm<sup>-1</sup> correspond to the mixed vibrations of MoO<sub>4</sub> tetrahedrons and calcium vibration along and across the c-axis of the crystal. The same behavior is observed for the Raman bands at 395 and 415 cm<sup>-1</sup>, where v<sub>4</sub> vibration of MoO<sub>4</sub> is mixed with the Ca<sup>2+</sup> vibrations. The line at 211 cm<sup>-1</sup> is assigned to the rotation of MoO<sub>4</sub> tetrahedrons along the c-axis. The calculated vibrations of gadolinium ions locate in the range of <200 cm<sup>-1</sup>. Regrettably, this part of experimental spectrum can not be clearly decomposed.

The UC photoluminescence emission spectra of the as-prepared pure and doped CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> particles excited under 980 nm at room temperature are shown in Fig. 7. The CaGd<sub>1.7</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.1</sub>Yb<sub>0.2</sub> and CaGd<sub>1.5</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.05</sub>Yb<sub>0.45</sub> particles exhibit a strong emission band at 525 nm and a weak emission band at 550 nm in the green region, and the bands correspond to the  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transitions, respectively. The very weak 655-nm emission band in the red region corresponds to the  ${}^4F_{9/2} \rightarrow {}^4I_{15/2}$  transition. The UC intensities in the CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> detected. and  $CaGd_{1.8}(MoO_4)_4:Er_{0.2}$ have not been The UC intensity the  $CaGd_{1.5}(MoO_4)_4:Er_{0.05}Yb_{0.45}$ solid solution is higher much than that the CaGd<sub>1.7</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.1</sub>Yb<sub>0.2</sub> particles. Earlier, similar results were also observed from other  $Er^{3+}/Yb^{3+}$  co-doped host matrices, which were assigned in the UC emission spectra with the green emission ( ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transitions) and the red emission ( ${}^4F_{9/2} \rightarrow {}^4I_{15/2}$  transition) intensities [27, 34, 44, 66, 67]. The  $Er^{3+}/Yb^{3+}$  doping amounts greatly influenced the morphological features of the particles and their UC fluorescence intensity.

The Yb<sup>3+</sup> ion sensitizer in the Er<sup>3+</sup>/Yb<sup>3+</sup> co-doped UC phosphors can be efficiently excited by the energy of the incident light source, which transfers this energy to the activator, where radiation can be emitted. The Er<sup>3+</sup> ion activator is the luminescence center in UC particles, and the sensitizer enhances the UC luminescence efficiency due to the energy matching of the gap between the  ${}^{2}F_{7/2}$ and the <sup>2</sup>F<sub>5/2</sub> of Yb<sup>3+</sup>. The schematic energy level diagrams of Er<sup>3+</sup> ions (activator) and Yb<sup>3+</sup> ions (sensitizer) in the CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> samples and the UC mechanisms accounting for the green and red emissions at the 980 nm laser excitation are shown in Fig. 8. The UC emissions are generated through multiple processes of ground state absorption (GSA) and energy transfer (ET). For the green emissions, under the excitation of 980 nm, the Yb<sup>3+</sup> ion sensitizer is excited from the ground <sup>2</sup>F<sub>7/2</sub> state to the excited <sup>2</sup>F<sub>5/2</sub> state through the GSA process, transfers the energy to the excited  $Er^{3+}$  ions and promotes it from the  ${}^4I_{15/2}$  to the  ${}^4I_{11/2}$  by the ET process of  ${}^4I_{15/2}$  ( $Er^{3+}$ ) +  ${}^2F_{5/2}$  $(Yb^{3+}) \rightarrow {}^4I_{11/2}\,(Er^{3+}) + {}^2F_{7/2}\,(Yb^{3+}).$  Another  $Yb^{3+}$  ion at the  ${}^2F_{5/2}$  level transfers the energy to the excited  $\mathrm{Er}^{3+}$  ion, and then transits further the energy from the  $^4I_{11/2}$  to the higher  $^4F_{7/2}$  level by another ET process of  ${}^{4}I_{11/2}$  (Er<sup>3+</sup>) +  ${}^{2}F_{5/2}$  (Yb<sup>3+</sup>)  $\rightarrow {}^{4}F_{7/2}$  (Er<sup>3+</sup>) +  ${}^{2}F_{7/2}$  (Yb<sup>3+</sup>), which are for the population of the different levels in Er<sup>3+</sup>. The populated <sup>4</sup>F<sub>7/2</sub> level relaxes rapidly and nonradiatively to the next lower  ${}^{2}H_{11/2}$  and  ${}^{4}S_{3/2}$  levels in Er<sup>3+</sup> because of the short lifetime of the  ${}^{4}F_{7/2}$ level. Then, the radiative transitions of  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  processes can produce green emission at 525 and 550 nm. It is noted that the green upconversion luminescence can be induced by a two-photon process [27, 66]. For the red emission, the  ${}^{4}F_{9/2}$  level is populated by non-radiative relaxation from the  ${}^4S_{3/2}$  to the  ${}^4F_{9/2}$  level and the second ET from the  ${}^4I_{13/2}$  to the  ${}^4F_{9/2}$  level in Er<sup>3+</sup>. Finally, the <sup>4</sup>F<sub>9/2</sub> level relaxes radiatively to the ground state at the <sup>4</sup>I<sub>15/2</sub> level, and red emission is released at 655 nm [67, 68]. The strong 525-nm and 550-nm emission bands in the green region, as shown in Fig. 7, are assigned to the  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transitions of the  $Er^{3+}$  ions, respectively, while the weak 655-nm emission band in the red region is assigned to the  ${}^4F_{9/2} \rightarrow {}^4I_{15/2}$  transition. The much higher intensity of the  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  transition in comparison with that of the  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transition in Fig. 7 may be induced with the concentration quenching effect by the energy transfer between the nearest  $Er^{3+}$  and  $Yb^{3+}$  ions and the interactions between the doping ions in the host matrix [27, 44]. It means that the green band induced by the  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  transitions is assumed to be more easily quenched than that of the  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transition by the non-radiative relaxation in the case of the  $CaGd_2(MoO_4)_4$  host matrix.

The emission spectra of the Er-containing samples of CaGd<sub>1.8</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.2</sub> (CGM:Er),  $CaGd_{1.7}(MoO_4)_4:Er_{0.1}Yb_{0.2}$  (CGM:ErYb) and  $CaGd_{1.5}(MoO_4)_4:Er_{0.05}Yb_{0.45}$  (CGM:ErYb#) are shown in Fig. 4S. All spectra were obtained under the excitation by a 514.5-nm line of an Ar ion laser at 0.5 mW on the samples. The spectrum of the undoped CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> sample is well interpreted in terms of Raman scattering, as described above. However, the shape of spectra recorded from the samples doped with Er strongly differ from that of undoped sample. At the same time, the shapes of the spectra of all Er-containing samples are very similar with each other and weakly vary with the erbium content as well as with the presence of a large ytterbium content. The wavelength region occupied by the spectra obtained in the erbium-doped samples excited at 514.5 nm fairly coincides with the UC luminescence observed for them using excitation at 980 nm, as well as with the well-known erbium luminescence in many other hosts (see, e.g. [69]). However, the relative luminescence intensity at  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transitions under excitation at 514.5 nm differs from the case of UC luminescence. This is understandable since, in case of UC, predominantly the <sup>2</sup>F<sub>7/2</sub> state is excited, while under 514.5 nm irradiation the excitation wavelength falls into the high-energy wing of  ${}^4I_{15/2} \rightarrow {}^2H_{11/2}$  transition. This leads to the difference in populations of  ${}^{2}H_{11/2}$  and  ${}^{4}S_{3/2}$  in cases of UC and direct 514.5 nm excitation. The strongest luminescence due to both  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transitions is observed in the sample with 10 at. % of erbium. However, integral  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  luminescence from the sample with 20 at. % of erbium is weaker than that from the sample with 5 at.%. Oppositely, for the  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transition, the luminescence from the sample with 20 at. % of erbium is stronger than that from the sample with 5 at.%. Consecutively, the influence of concentration quenching for both transitions is established approximately nearby the 10% erbium content, but it is slightly weaker for the  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transition. Thus, it can be concluded that the spectra shown in Fig. 4S are not Raman and relate to emission due to electron transitions at the Er<sup>3+</sup> levels.

#### 4. Conclusions

UC CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> phosphors with the doping concentrations of Er<sup>3+</sup> and Yb<sup>3+</sup> were successfully synthesized by the microwave sol-gel method. The synthesized particles, being formed after the heat-treatment at 900°C for 16 h, showed a well crystallized morphology with the particle sizes of 2-10 µm. Under the excitation at 980 nm, CaGd<sub>1.7</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.1</sub>Yb<sub>0.2</sub> and CaGd<sub>1.5</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.05</sub>Yb<sub>0.45</sub> particles exhibited a strong 525-nm emission band and a weak 550-nm emission band in the green region, which were assigned to the  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transitions, respectively, while a very weak 655-nm emission band in the red region was assigned to the  ${}^4F_{9/2} \rightarrow {}^4I_{15/2}$  transition. The UC intensity of CaGd<sub>1.5</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.05</sub>Yb<sub>0.45</sub> particles was much higher than that of the CaGd<sub>1.7</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.1</sub>Yb<sub>0.2</sub> particles. The experimental Raman spectra of undoped CaGd<sub>1.7</sub>(MoO<sub>4</sub>)<sub>4</sub> are in good agreement with the calculations. 514.5 nm excited spectra of the samples doped with Er and Yb are dominated by Er luminescence. Concentration quenching of the erbium luminescence at the  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transitions in the CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sup>3+</sup>/Yb<sup>3+</sup> crystal structure was established approximately at the 10 at.% doping level.

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Table 1. Space group and big ion radii ratio for the  $MB_2(MoO_4)_4$  compounds

Compound	Space group	$R_{ m M}/R_{ m B}$	Reference
BaYb <sub>2</sub> (MoO <sub>4</sub> ) <sub>4</sub>	C2/c	1.442	[46]
BaNd <sub>2</sub> (MoO <sub>4</sub> ) <sub>4</sub>	C2/c	1.280	[47]
CaGd <sub>1.5</sub> Er <sub>0.05</sub> Yb <sub>0.45</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1.081	This study
CaGd <sub>1.7</sub> Er <sub>0.1</sub> Yb <sub>0.2</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1.073	This study
CaGd <sub>1.8</sub> Er <sub>0.2</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1.069	This study
CaGd <sub>2</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1.064	This study
Ba <sub>4</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1	[48]
Pb4(MoO4)4	$I4_1/a$	1	[49]
Sr <sub>4</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1	[50]
Ca4(MoO4)4	$I4_1/a$	1	[50]
Eu <sub>4</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1	[51]
Cd4(MoO4)4	I4 <sub>1</sub> /a	1	[52]
La <sub>2.667</sub> (MoO <sub>4</sub> ) <sub>4</sub>	I4 <sub>1</sub> /a	1	[53]
Ce <sub>2.667</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1	[54]
Pr <sub>2.667</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1	[54]
Nd <sub>2.667</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1	[54]
Sm <sub>2.667</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1	[54]
Am <sub>2.667</sub> (MoO <sub>4</sub> ) <sub>4</sub>	$I4_1/a$	1	[55]

Table 2. Calculated and experimental relative magnitude (*I*), wavenumber and full width at half maximum (FWHM) of the Raman lines

Number	Symmetry	ω, cm <sup>-1</sup>	I	ω, cm <sup>-1</sup>	Γ (FWHM),
number	type	(calc.)	(exp.)	(exp.)	cm <sup>-1</sup>
1	$E_g$	960	16	939.6	17.3
2	$B_g$	958	27	921.4	19.25
3	$A_g$	903	100	903.4	20.23
			59	880.8	48.09
			27	830.8	43.6
			9	801.2	28.16
			20	770.3	43.18
4	$E_g$	426	12	415	28.2
5	$B_g$	391	37	395	18.6
6	$B_g$	351	21	352	30.2
			40	340	17.0
7	$E_g$	322	93	323	12.5
8	$A_g$	315	19	320	35.6
9	$B_g$	266	0.1	275	13.6
10	$E_g$	252			
11	$A_g$	238	9	211	23.81
12	$B_g$	152			
13	$E_g$	136			
14	$E_g$	84			
15	$B_g$	73			

Table 3. Parameters of the interatomic interaction potential

Interaction	$\lambda$ , aJ/Å <sup>2</sup>	ρ, Å
Ca – O	520.17	0.4134
Gd – O	325.17	0.4084
Mo – O	560.17	0.3834
O – O	250.17	0.3834

#### **Figure Captions**

**Fig. 1**. X-ray diffraction patterns of the synthesized (a) CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>, (b) CaGd<sub>1.8</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.2</sub>, (c) CaGd<sub>1.7</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.1</sub>Yb<sub>0.2</sub> and (d) CaGd<sub>1.5</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.05</sub>Yb<sub>0.45</sub> particles.

**Fig. 2**. A crystal structure of CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>. The unit cell is outlined. Lone atoms are omitted for clarity.

**Fig. 3**. Dependence of the unit cell volume on x in the  $CaGd_2(MoO_4)_4$ :  $Er^{3+}/Yb^{3+}$  crystals.

**Fig. 4**. A symmetry diagram of the known AB<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> molybdates.

**Fig. 5**. Scanning electron microscopy images of the synthesized (a) CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>, (b) CaGd<sub>1.8</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.2</sub>, (c) CaGd<sub>1.7</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.1</sub>Yb<sub>0.2</sub> and (d) CaGd<sub>1.5</sub>(MoO<sub>4</sub>)<sub>4</sub>:Er<sub>0.05</sub>Yb<sub>0.45</sub> particles.

Fig. 6. The Raman spectrum of CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub>.

**Fig. 7**. The upconversion photoluminescence emission spectra of (a)  $CaGd_2(MoO_4)_4$ , (b)  $CaGd_{1.8}(MoO_4)_4$ : $Er_{0.2}$ , (c)  $CaGd_{1.7}(MoO_4)_4$ : $Er_{0.1}Yb_{0.2}$  and (d)  $CaGd_{1.5}(MoO_4)_4$ : $Er_{0.05}Yb_{0.45}$  particles excited under 980 nm at room temperature.

**Fig. 8**. Schematic energy level diagrams of  $Er^{3+}$  ions (activator) and  $Yb^{3+}$  ions (sensitizer) in the asprepared  $CaGd_2(MoO_4)_4:Er^{3+}/Yb^{3+}$  system and the upconversion mechanisms accounting for the green and red emissions under 980-nm laser excitation.

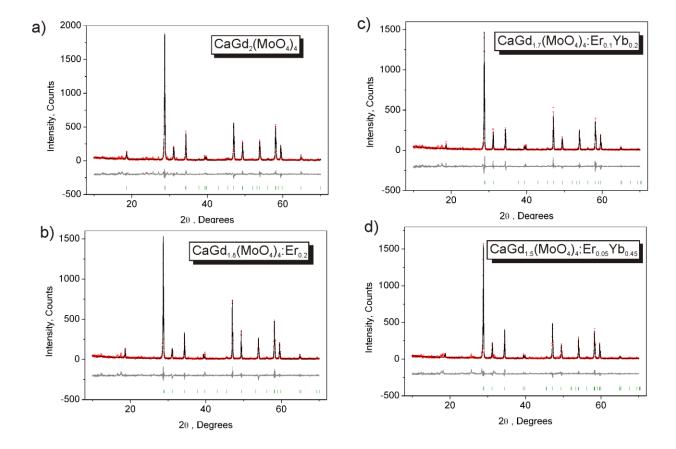


Fig.1.

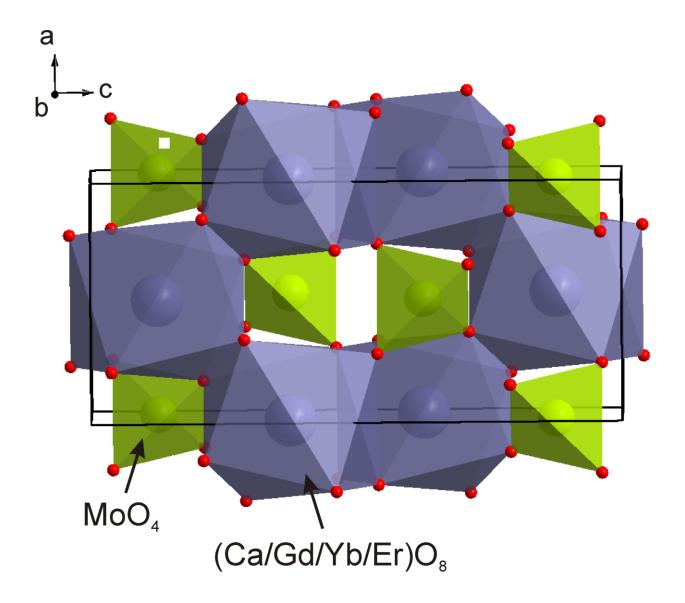


Fig.2.

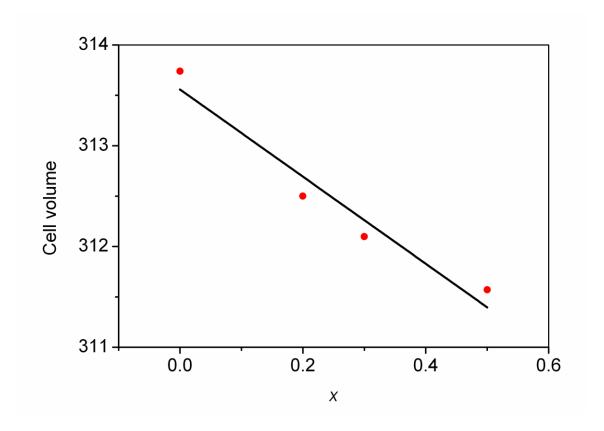


Fig. 3.

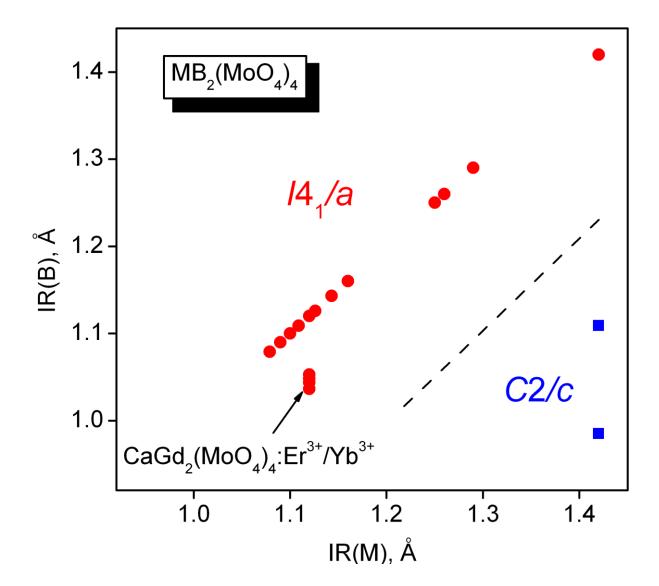


Fig.4.

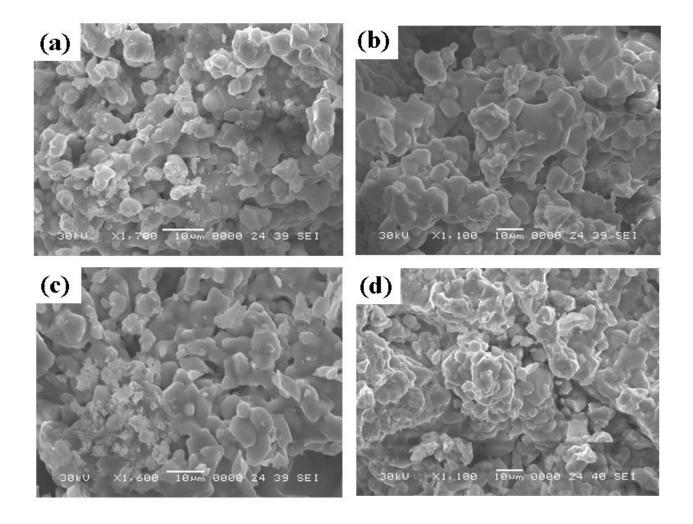
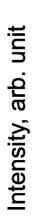


Fig. 5.



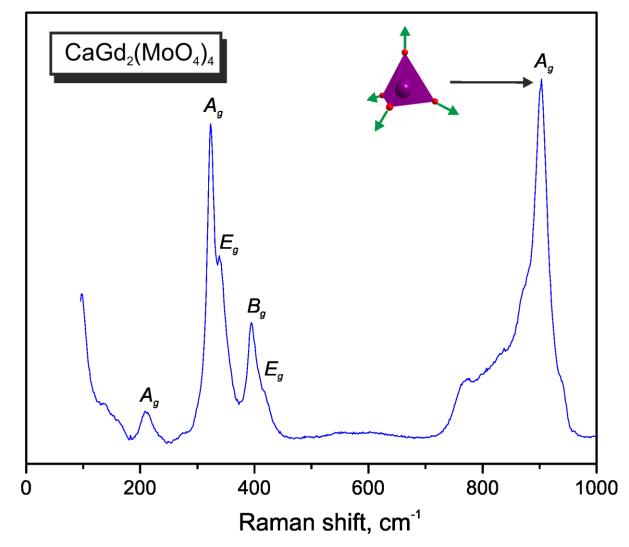


Fig.6.

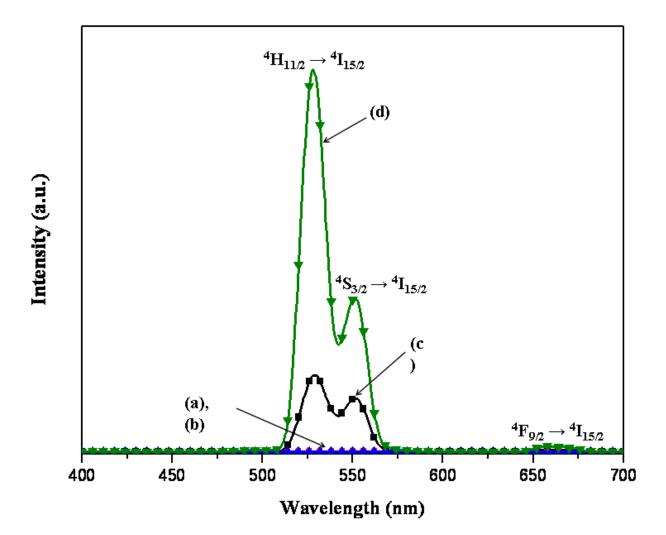


Fig.7.

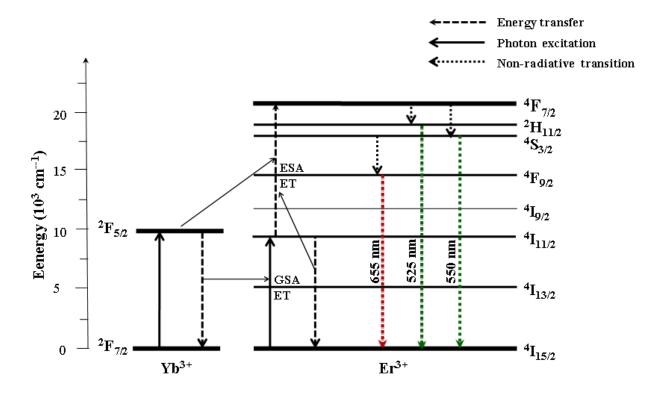


Fig.8.

### **Supporting Information**

# Microwave sol-gel synthesis of microcrystalline $CaGd_2(MoO_4)_4$ : $Er^{3+}/Yb^{3+}$ phosphors and their upconversion photoluminescence properties

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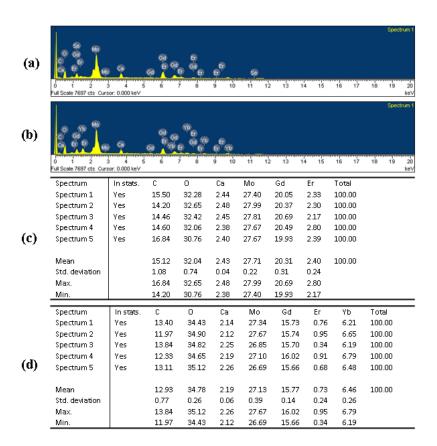
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#### Structural information in four cif files.



**Fig. 1S**: Energy-dispersive X-ray spectroscopy patterns of the synthesized (a)  $CaGd_{1.8}(MoO_4)_4$ : $Er_{0.2}$  and (b)  $CaGd_{1.5}(MoO_4)_4$ : $Er_{0.05}Yb_{0.45}$  particles, and quantitative compositions of (c)  $CaGd_{1.8}(MoO_4)_4$ : $Er_{0.2}$  and (d)  $CaGd_{1.5}(MoO_4)_4$ : $Er_{0.05}Yb_{0.45}$  particles.

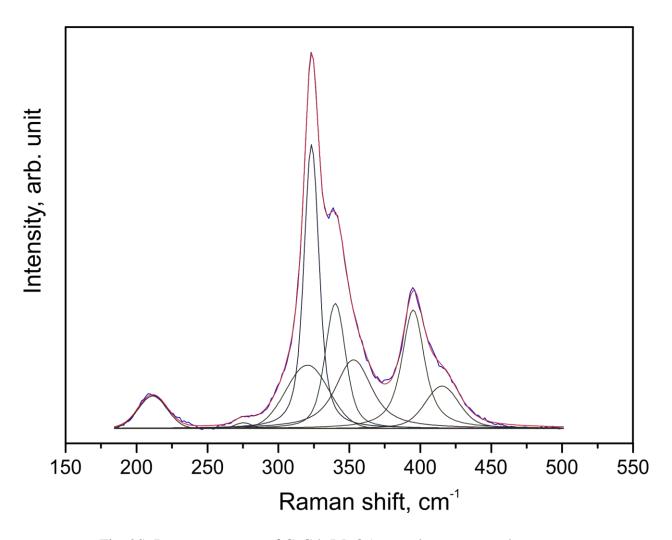


Fig. 2S: Raman spectrum of CaGd<sub>2</sub>(MoO<sub>4</sub>)<sub>4</sub> over low wavenumber range.

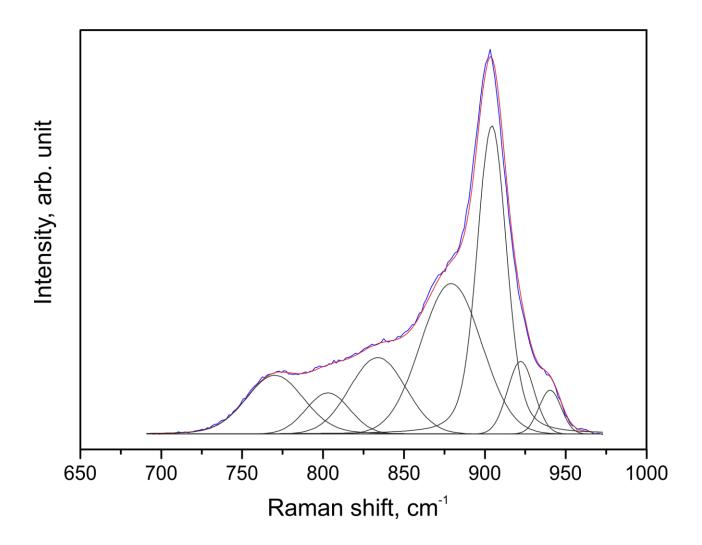


Fig. 3S: Raman spectra of  $CaGd_2(MoO_4)_4$  over high wavenumber range.

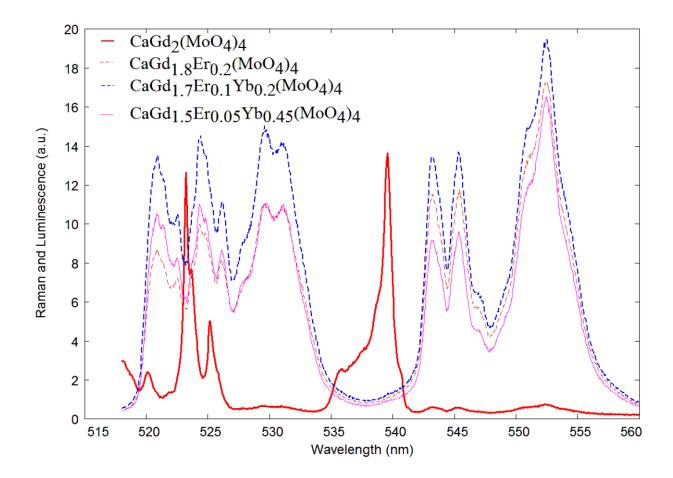


Fig. 4S. Emission spectra of undoped (red) and erbium and ytterbium doped samples under 514.5 nm excitation. Spectrum of undoped sample contains only Raman contribution. Luminescence of erbium ions at  ${}^2H_{11/2} \rightarrow {}^4I_{15/2}$  and  ${}^4S_{3/2} \rightarrow {}^4I_{15/2}$  transitions completely dominate in the spectra of doped samples.